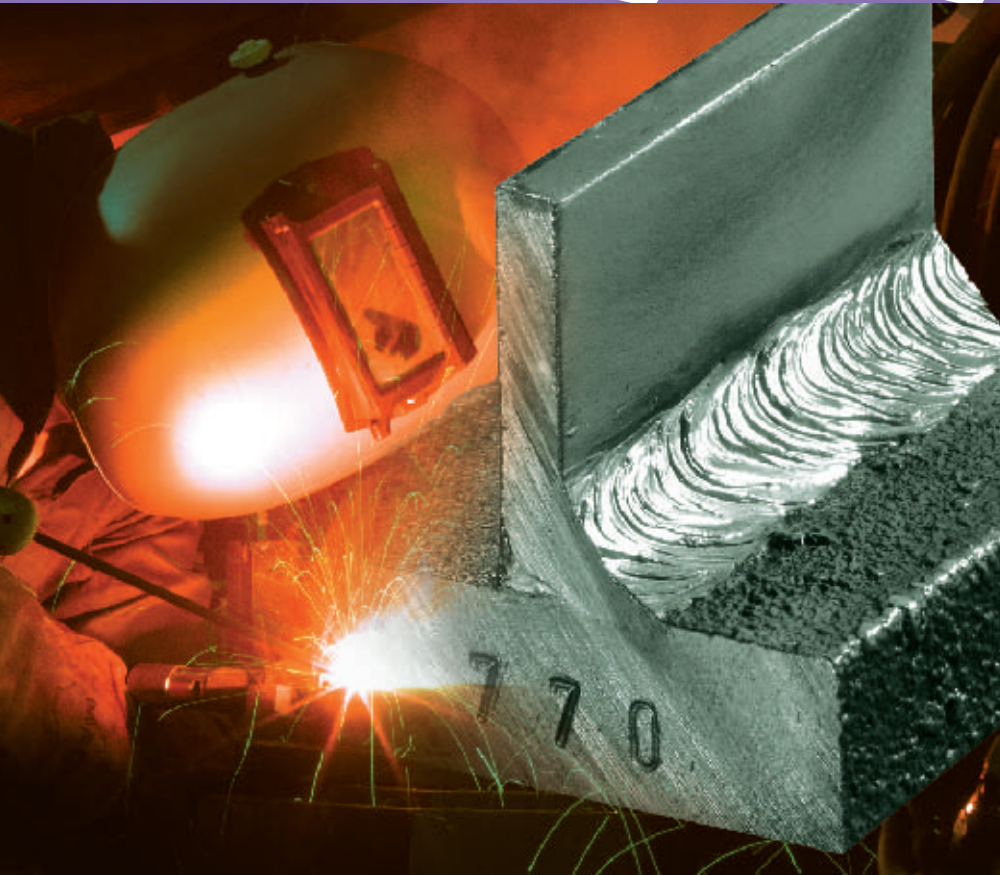




770



**High-
Strength
Non-Cracking
Machinable
Electrode for
Cast Iron**

- *Gives perfect machinable welds on practically all types of cast iron.*
- *Outstanding elongation of electrode positively prevents cracking.*
- *Has higher tensile strength than most types of cast iron.*

**TRUST
MAGNA
FOR** *Ease of Application
Wide Versatility
Outstanding Physical
Properties*

MAGNA INDUSTRIAL CO. LIMITED
— Total Quality Maintenance



MAGNA WELDING ALLOYS

SPECIAL FEATURES

Magna 770 High-Strength Non-Cracking Machinable Electrode for Cast Iron is a metallurgical breakthrough!

- **Magna 770** is an ideal maintenance electrode, giving perfect, totally machinable welds on practically all types of cast iron.
- **Magna 770's** excellent elongation make-up allows the weld metal to stretch to prevent cracking.
- **Magna 770** has a higher tensile strength than most types of cast iron.

OUTSTANDING PROPERTIES

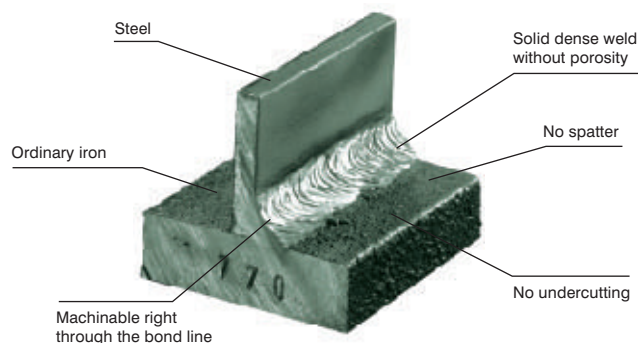
Magna 770 is the high-strength electrode for cast iron that:

- Provides totally machinable welds without hard spots.
- Requires absolutely no preheating.
- Offers extreme tensile strength.
- Provides low viscosity slag enabling you to weld pass-on-pass without removing slag between passes.
- Gives high-strength welds on oil-saturated and dirty cast iron to save you time and money

USE FOR

Magna 770 (for AC & DC) is the ideal maintenance electrode for use with:

- Malleable iron
- Grey Iron
- Ductile Iron
- Meehanite
- Steel to Cast Iron



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Total Quality Maintenance